

WHAT IS CLAIMED IS:

1. A MOS transistor with reduced drain capacitance comprising  
a drain, and  
5 a lateral isolation trench extending at least partially underneath  
the drain.
2. A MOS transistor of claim 1, wherein the trench is filled with air.
3. A MOS of claim 1, wherein the trench is filled with an insulator.
4. A MOS of claim 3, wherein the insulator is a high step coverable  
10 insulating material.
5. A MOS of claim 4, wherein the insulator is PETEOS.
6. A MOS of claim 1, wherein the trench has a  $\langle 110 \rangle$  orientation.
7. A MOS of claim 6, wherein the trench is formed in a  $\langle 100 \rangle$  silicon  
wafer.
- 15 8. A method of forming a laterally extending trench in a semiconductor  
material underneath a drain of a MOS transistor, comprising  
choosing a predetermined crystal orientation,  
etching a vertically extending STI region next to the drain, and  
using an anisotropic etchant to etch a trench extending laterally  
20 from the STI.
9. A method of claim 8, wherein choosing the crystal orientation includes  
choosing a wafer with a  $\langle 100 \rangle$  orientation.
10. A method of claim 8, wherein the choosing of the crystal orientation  
includes choosing a lateral trench direction that is in the  $\langle 110 \rangle$  direction.
- 25 11. A method of claim 10, wherein the semiconductor material is silicon.
12. A method of claim 11, wherein the etchant is a wet anisotropic silicon  
etchant.
13. A method of claim 12, wherein the etchant includes KOH.
14. A method of claim 13, wherein the etchant further includes alcohol and  
30 water.

15. A method of claim 12, wherein the etchant includes TMAH.

5

10

15

20

25

30